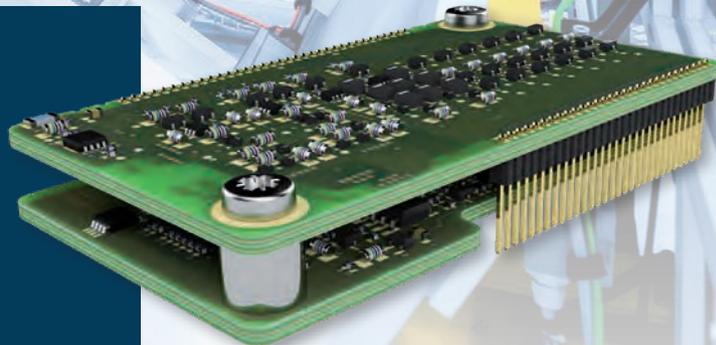


**Ixxat**<sup>®</sup>  
BY HMS NETWORKS

Functional safety solutions



Ixxat Safe T100  
CIP Safety protocol software  
FSOE protocol software



**Hms** Connecting Devices™



# Are you “Safe”?

## Fast and easy functional safety implementation with Ixxat Safe products and services

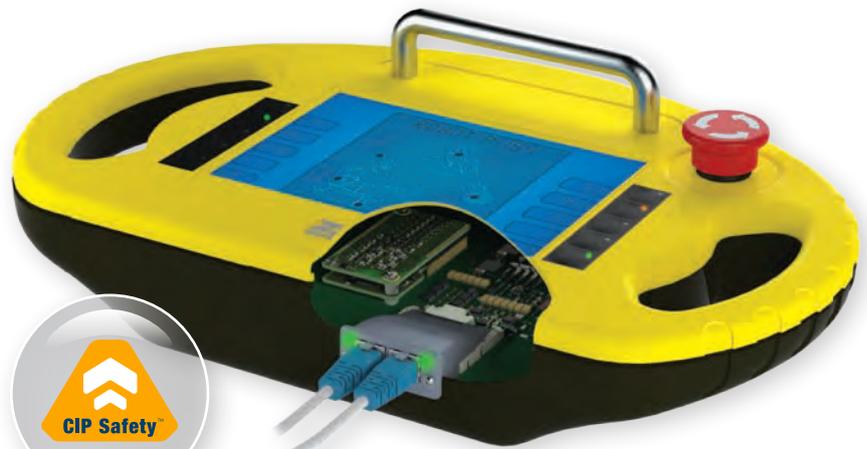
With Ixxat Safe, HMS provides one of the industry’s most comprehensive product and service offerings for integrating safe IOs and communication solutions based on EN ISO 13849-1 and EN/IEC 62061.

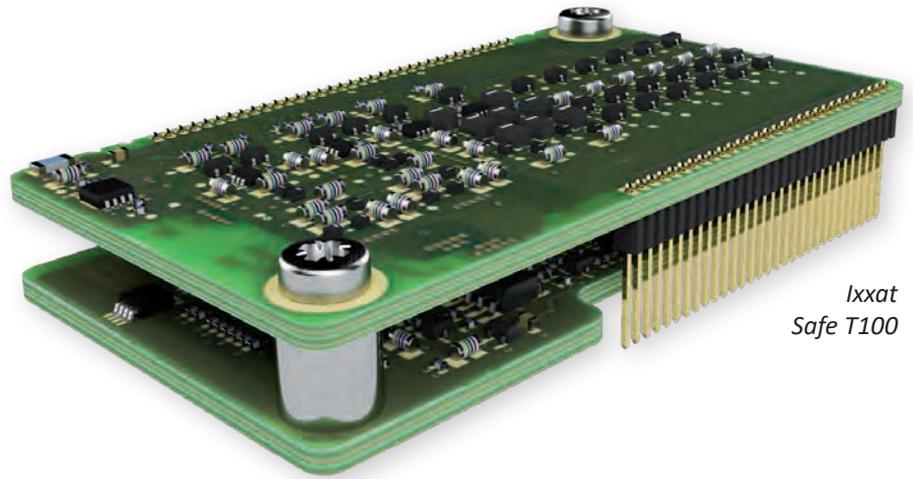
The Ixxat Safe offering addresses the increasing need for functional safety solutions within industrial automation. Spanning from standardized and pre-certified safety modules to flexible protocol software packages and associated engineering services, Ixxat Safe includes all the elements needed to get you and your equipment on the safe side.

Based upon several years of experience in functional safety according to IEC 61508, the Ixxat Safe offering has been composed to meet any specific requirement for safe communication.

All Ixxat Safe products meet the applicable standards and are pre-certified by TÜV Rheinland. This, together with the reliability of the Ixxat Safe products themselves, will accelerate the safety implementation, reduce development costs, and simplify the final certification of your product.

HMS is there to assist throughout the process – from development to certification and full scale production, ensuring a fast time to market for your safe products.





*Ixxat  
Safe T100*

# Ixxat Safe T100

## Module-based solution for safe I/O implementation

The Ixxat Safe T100 safety module offers a simple way to implement safe I/O signals into industrial devices, meeting SIL3 safety requirements as defined by IEC 61508, as well as performance level PLe/Category 4 in IEC 13849-1.

The Safe T100 module is primarily designed to be used together with Anybus CompactCom, where the safety communication uses the black channel principle through Anybus CompactCom. For PROFINET, CompactCom performs the tasks of a PROFINET IO device, while Safe T100 includes the PROFINET layer and safe control of three dual-channel inputs as well as one dual-channel output.

The same applies to the Ixxat Safe T100/CS, where the CompactCom takes over the EtherNet/IP Adapter functionality and the safety module implements the CIP safety layer as well as the safe control of the IOs.

It is also possible to connect Safe T100 to your own unsafe communication solution – giving T100 access to the transport layer in your solution.

The module's very compact dimension and flexible safety I/O routing make it perfect for integration into customer-specific device solutions.

The Safe T100 is currently available for PROFINET and CIP Safety and support for FSoE will follow shortly.

The Anybus CompactCom module from HMS is part of the Ixxat Safe T100 solution





## Developer's kit

Ixxat Safe T100 comes with development kits for evaluation purposes. These consist of a base board with a PROFINET I/O or EtherNet/IP Anybus CompactCom module and a host CPU, along with the suitable safety module with easy to access safety I/O signals.

The configuration of the safety I/Os is done via the fieldbus connection. For PROFIsafe, a configuration tool is available which can be integrated seamlessly into the Siemens Step7 or TIA Portal tool chain.

## Simple certification

Ixxat Safe T100 comes with a comprehensive safety manual for device certification, describing all integration and verification steps required to achieve TÜV certification of SafeT100-based end products in an efficient way. Especially the clear separation of safety-relevant functions from unsafe functions of the end device is a great help in this situation.



Functional  
Safety  
Type  
Approved

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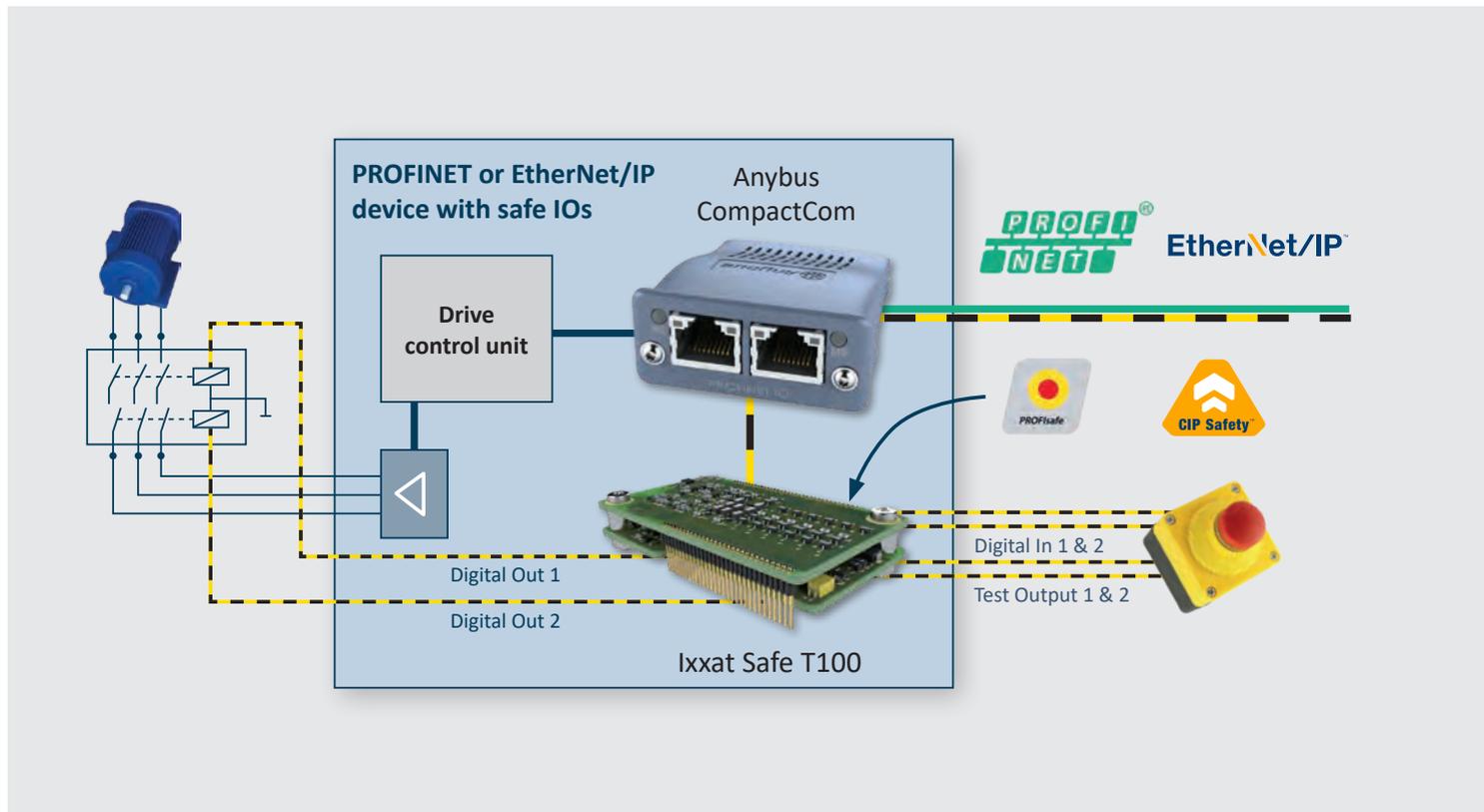
*Many companies today are on the lookout for "Integrated Safety" solutions, especially within the AIDA Group. The Ixxat Safe T100 module is an out-of-the-box solution for the integration of safe I/Os that you can use to significantly cut down time-to-market in comparison with developing your own solution. HMS can provide you with a precertified module, together with a comprehensive set of implementation and certification guidelines. This greatly simplifies the certification of the end product and eliminates the need for you to spend time building up safety know-how in-house and maintain it.*

*Ixxat Safe is the fastest path to your own safety solution.*

Matthias Oswald, Key Account Manager  
HMS Industrial Networks GmbH

# Ixxat Safe T100 sample application

For PROFI-safe and EtherNet/IP with Anybus CompactCom



## Technical data – Ixxat Safe T100

Product	Ixxat Safe T100/PS	Ixxat Safe T100/CS
Description	Modular solution for easy control of safe I/O signals	
Standards supported	PROFI-safe (Standard V2.4)	CIP Safety (Volume 5, V2.16)
Digital inputs	3 dual channels, configurable with filter and monitoring functions	
Digital outputs	1 dual channels, configurable	
Safety Conformance Level	max. SIL 3, PL e category 4	
Power supply	24 V DC (SELV/PELV), 3.3 V DC	
Temperature range	-30 °C up to +68 °C	
Dimensions	70 x 40 x 15 mm	
Order number	1.01.0300.00001	1.01.0301.00001
Order number development kits	022830-B	025800-B



# Ixxat Safe protocol software

For a flexible and scalable implementation

## CIP Safety protocol software

The CIP Safety protocol software can be used to implement CIP Safety Target (slave) and CIP Safety Originator (master) devices based on EtherNet/IP or Sercos up to SIL-3.

The software is equipped with the necessary interfaces to adapt to the EtherNet/IP or Sercos protocol software packages. All adaptation modules are available for the use of CIP Safety Software on Sercos as a non-safe communication protocol.

Implementing CIP Safety is made easier by an included PC example application that provides a clear overview of the application options and functionality of a Target and an Originator.

Porting and certification of CIP Safety software on customer-specific platforms is also made easy thanks to the included unit tests and the safety manual, along with the clearly separated adaptation layers.

- Standards:** CIP Safety Specification Edition 2.16
- Platforms supported:** PC demo, precertified by TÜV and CIP Safety conformance tested on PXA255
- Features:**
- Operating system-independent (executable with or without an OS)
  - Use possible with multiple independent CIP Safety connections
  - Interfaces permit portability to different HW/SW platforms
  - Simplified integration/recertification on any target using the included unit test suites and Safety Manual
- Safety Conf. Level:** Developed to IEC 61508 for applications up to SIL-3
- Order no.:**\*
- EtherNet/IP  
Target: 1.02.0501.20000  
Originator: 1.02.0501.20100
  - Sercos  
Target: 1.02.0500.20000  
Originator: 1.02.0500.20100



\* HMS also offers evaluation licenses for an easy start of your development

# FSoE protocol software

## [Functional Safety over EtherCAT]

Supporting safe Master and Slave applications up to SIL-3, the FSoE protocol software provides very efficient protocol processing.

The FSoE software permits slave and master functionality to be run in parallel, which opens up a variety of communication options for safe applications.

The clearly delineated interfaces of the FSoE software also permits it to be used with different non-safe EtherCAT communication interfaces, such as Anybus CompactCom.

The FSoE software is best evaluated using a PC example application, and the safety manual describes all the necessary integration and test steps as well as how to configure the software in detail. Along with the unit tests, all is there for a simplified certification of safe communication using FSoE.



**Standards:** FSoE Specification ETG.5100 S (R) V1.2.0

**Platforms supported:** PC demo, TÜV precertified, conformance tested

- Features:**
- Operating system-independent (executable with or without OS)
  - Simple connection to an unsafe EtherCAT communications module possible using abstraction layers
  - Multiple instantiability permits parallel integration of master and slaves on a single device
  - Simplified integration and recertification on any target using the included unit test suites and safety manual

**Safety Conf. Level:** Developed to IEC 61508 for applications up to SIL-3

**Order no.:**\* Slave: 1.02.0502.10000  
Master: 1.02.0502.10100

# Services

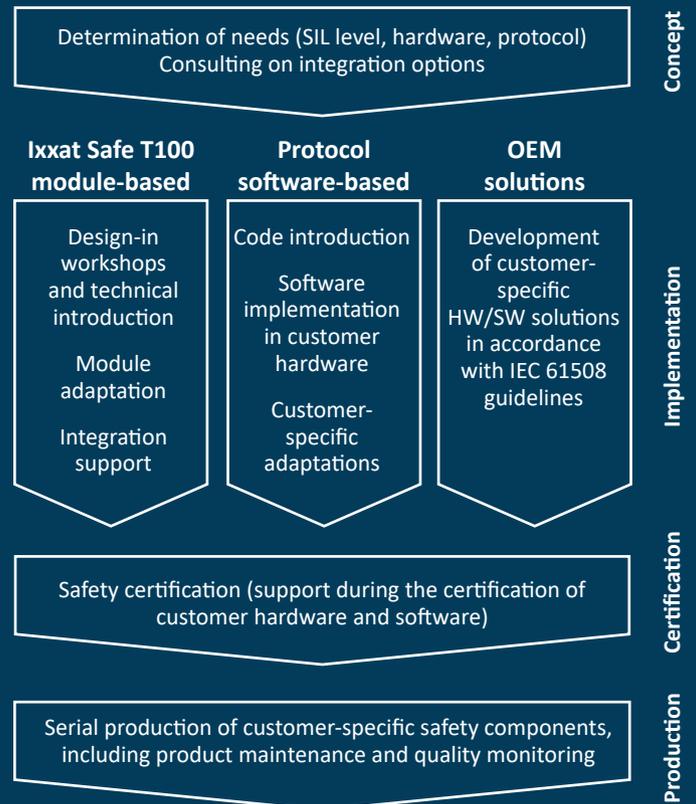
## Development & consulting

The core of Ixxat Safe resides in HMS expertise when it comes to developing software and hardware compliant with IEC 61508 according to a strictly qualified development process. This knowledge is there for you to benefit from in your safety project!

HMS is there to assist with services during all stages of your functional safety project covering for example:

- Concept definition and design
- Integration of Ixxat Safe T100 to your device
- Implementation of the Ixxat safety protocol software
- Development of safety hardware and safety software
- Certification assistance
- Manufacturing of safety modules and complete devices
- Training on technical topics for all Ixxat Safe products

### Customer-specific safety engineering process





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